Share & Care

Nov 2022

e-magazine from Sri Padhmam Consultancy & Training
Reaching 25,000 + subscribers

Happy Quality month !

Objective of this initiative :

To disseminate the knowledge to many & to recognize the performance of the toppers during our assignments !

Sri Padhmam
Consultancy & Training

For free circulation only

C O N T E N T S

Thirukkural

திருக்குறள்

- ❑ **Best suited to any part of the world & any walk of our life !**

- ❑ **Has no expiry date too !!**

www.sripadhmam.com

Thirukkural

திருக்குறள்

இனிய உளவாக இன்னாத கூறல்

கனிஇருப்பக் காய்கவர்ந் தற்று

Brief Explanation by 'Padma Shri' Solomon Pappaiah

மனத்திற்கு இன்பம் தரும் சொற்கள் இருக்க, அவற்றை விட்டுவிட்டுத் துன்பம் தரும் சொற்களைக் கூறுவது, நல்ல பழம் இருக்க நச்சுக்காயை உண்பது போலாகும்.

If a person choses unpleasant words, instead of pleasant words, it is similar to choosing the raw vegitable (poisonous vegetables), when sweet fruits are available.

From the Editor's desk

www.sripadhmam.com

Beat unhealthy criticisms with Self confidence !

Greetings and hope you are staying healthy !

Let us recall the historical first ever world cup final victory of India, in 1983 !

- 60 overs match !
- Not a systematically selected team was sent to England for the world cup !

- <mark>Nobody was having any hope on the Indian team, were only throwing un-healthy criticisms on the team and the Captain !</mark>

- Very hard to believe, the return tickets for the Indian cricket team were booked, to return ahead of the semi-finals even ! ☹

- Not enough budget was provided to the team members !

- Captain of the team, Kapildev was criticised by many, for his poor English communication !

- The players were suffering because of the injuries !

6

Beat unhealthy criticisms with Self confidence !

- Not even good face protection guards were available for the batters !

- Journalists / magazines were criticising the league match victories of Indian team as 'fluke' & 'so lucky' !

- Indian supporters were not allowed even to celebrate Indian victories in the Streets of UK !

- David Frith, a prominent journalist challenged, if India wins West Indian team in the finals, he will eat his newspaper in front of the Cameras ! (He kept his promise ☺ !!)

- All the un-healthy criticisms were answered through a Victory in the Lord's cricket ground by the Indian team !
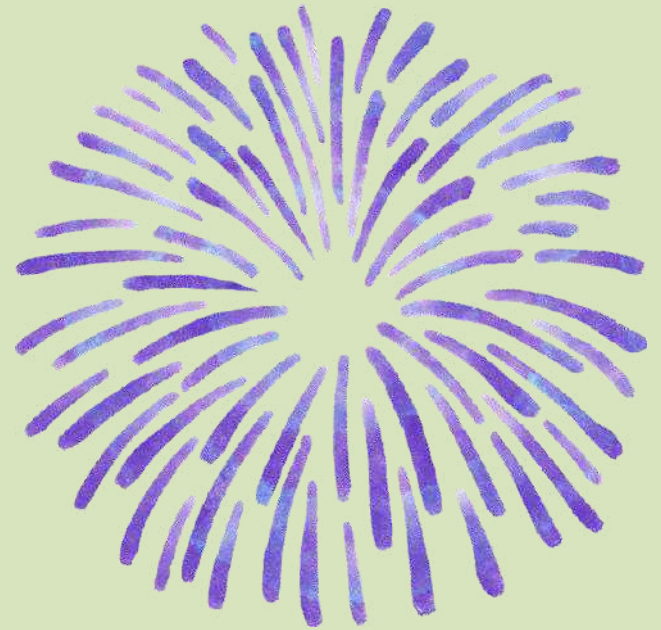
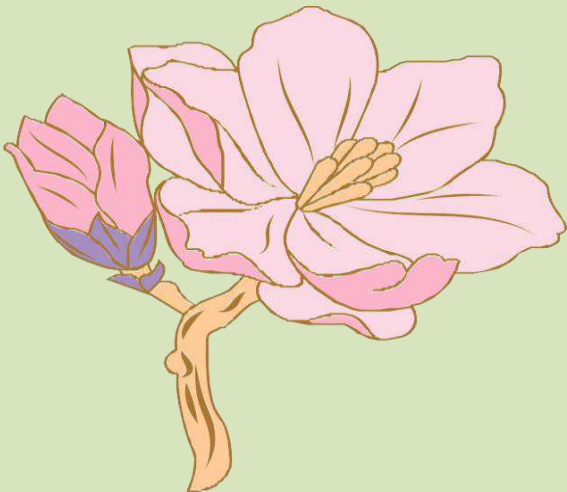| India	183 all out
WI	140 all out

NYOOOZ
My City My News

We believed and became World Champions

Team India
Winners World Cup 1983

One must beat unhealthy criticisms with Self confidence & hard work !

Earnestly yours,

AVM

Wall of fame

Top performers during our assignments !

www.sripadhmam.com

Top team

☐ **Mr. Satheesh**
☐ **Mr. Senguttuvan**
☐ **Mr. Satheesh &**
☐ **Mr. Ganesh**

"…. You have proved your team performance !
Keep your spirit up ! … "

Our ref. :
12

Client	NSK Bearings, Chennai
Assignment topic	Process FMEA workshop
Coordinator	Mr. N Thyagarajan & Team

Session Topper

Mr. S Vigneshwar

"…. You have been the source of energy for me too !
Keep your spirit up ! … "

Our ref. :
17

Client	Wheels India (TVS), Chennai
Assignment topic	APQP & PPAP workshop
Coordinator	Mr. K Saravanan

CONGRATS !

TOPPER

Process FMEA training
by Sri Padhmam Consultancy & Training - Sep 2022

95% | MR. GANESH KUMAR V | BRAKES INDIA SRICITY

Online test

"…. You have proved your knowledge !
Keep your spirit up ! … "

Our ref. : 16

Client	Brakes India (TVS), Sri City, AP
Assignment topic	Process FMEA workshop
Coordinator	Mr. A Saravanan

CONGRATS !

TOPPER

Process FMEA training
by Sri Padhmam Consultancy & Training - Sep 2022

91%   MR. GANESH R   BRAKES INDIA SRICITY

Online test

*"…. You have proved your knowledge !
Keep your spirit up ! … "*

Our ref. : 16

Client	Brakes India (TVS), Sri City, AP
Assignment topic	Process FMEA workshop
Coordinator	Mr. A Saravanan

Final Qualification test toppers

CONGRATS !

TOPPER

Process FMEA training
by Sri Padhmam Consultancy & Training - Sep 2022

91 %   MR. GOPI K   BRAKES INDIA SRICITY

Online test

*"…. You have proved your knowledge !
Keep your spirit up ! … "*

Our ref. :
16

Client	Brakes India (TVS), Sri City, AP
Assignment topic	Process FMEA workshop
Coordinator	Mr. A Saravanan

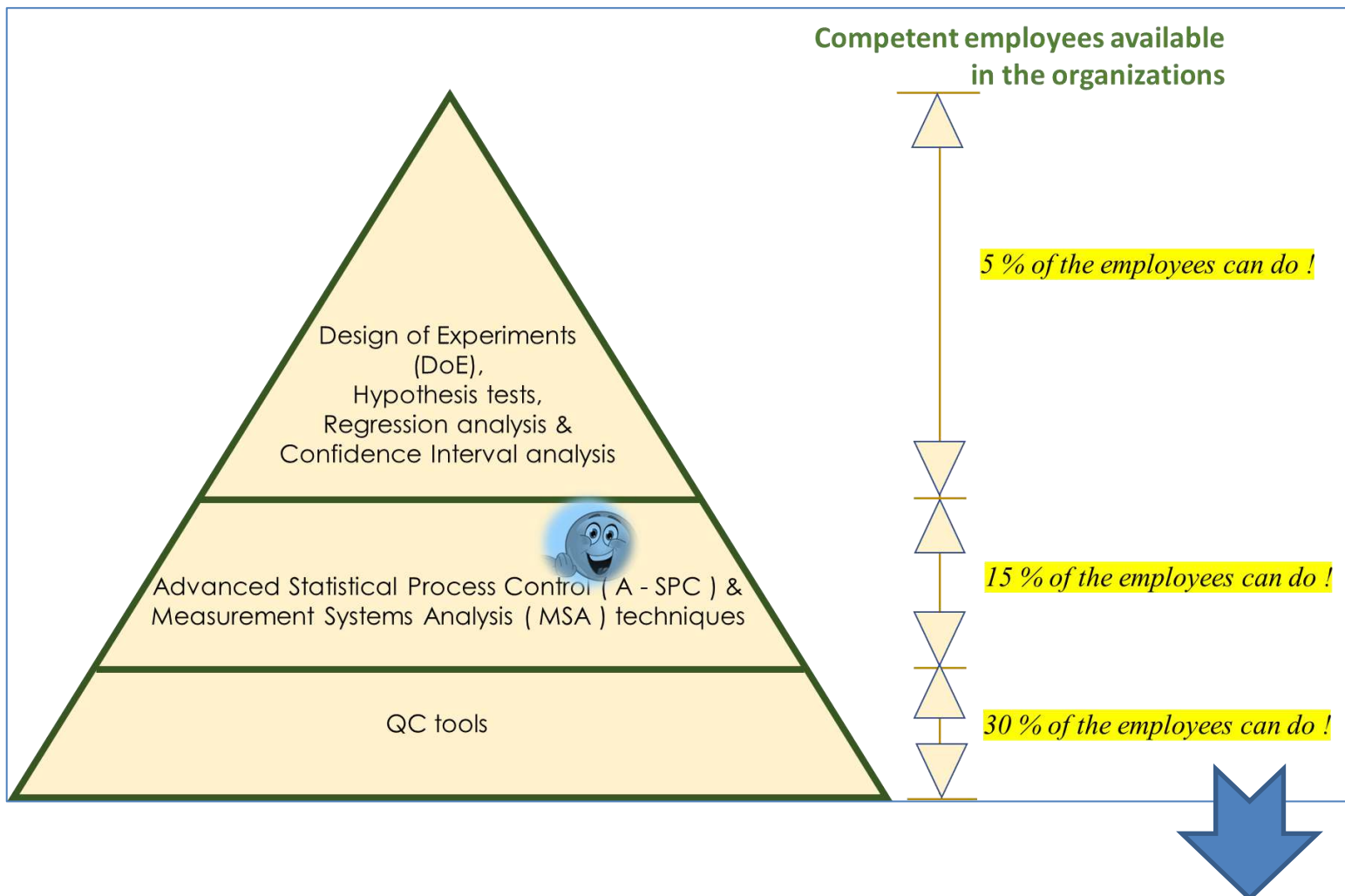# RANE (Madras), PAN India

Quality Systems Professional Certificate program (Direct program) Level 2 on Advanced SPC

Coordinated by : Ms. Mahalakshmi & team

RANE QPCP 2022

Objective of this initiative :

To enhance the competence of Employees through data based management, thereby strengthening the Quality culture of the Organization.
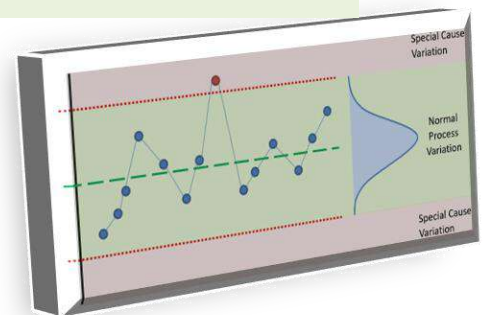
Competent employees available in the organizations

5 % of the employees can do !

Design of Experiments (DoE),
Hypothesis tests,
Regression analysis &
Confidence Interval analysis

15 % of the employees can do !

Advanced Statistical Process Control (A - SPC) &
Measurement Systems Analysis (MSA) techniques

30 % of the employees can do !

QC tools

Top team

❑ Mr. V Amogh, Mysuru plant

❑ Mr. P Soundararajan, Varanavasi plant

❑ Mr. Charan kumar, Mysuru plant &

❑ Mr. R Prabakaran, Puducherry plant

"…. You have proved your team performance !
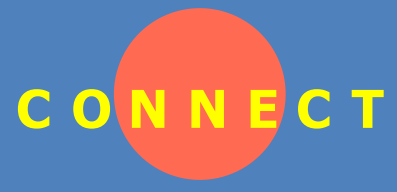Keep your spirit up ! … "

RANE (Madras), PAN India

**Quality Systems Professional Certificate program (Direct program)
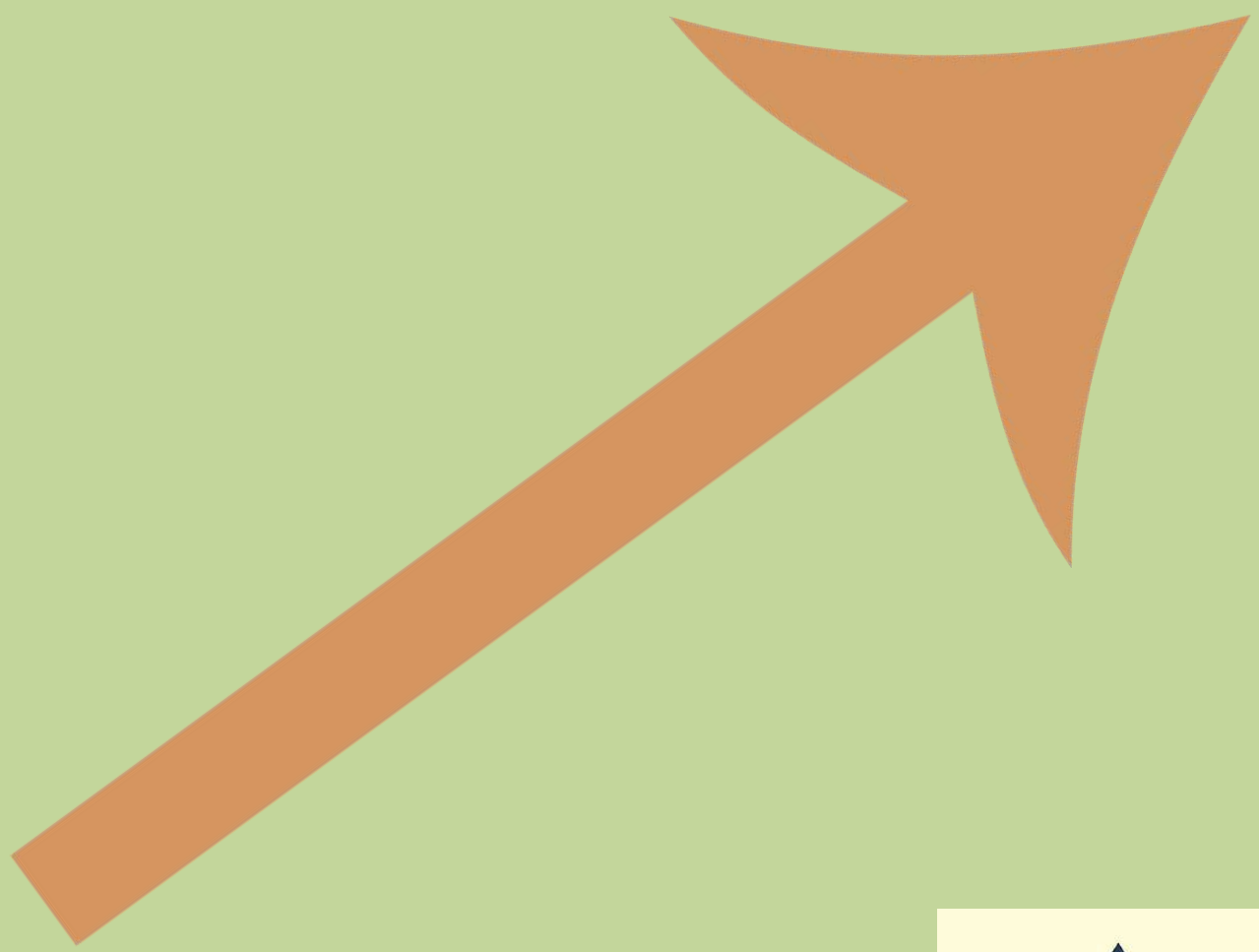Level 2 on Advanced SPC**

Coordinated by : Ms. Mahalakshmi & team

Knowledge

C O N N E C T

Interesting Questions & Answers   !!

www.sripadhmam.com

Knowledge

C O N N E C T

Production Part Approval Process (PPAP)

Which are the items to be covered under PPAP approval, as per the AIAG manual ?

Mr. Deva Prakash, TVS Tyres, Madurai

AVM's response

There are 4 items, which are to be covered under PPAP run and approval by the customer.

1. **Production parts**
2. **Service parts**
3. **Production materials**
4. **Bulk materials**

Knowledge

Q & A

C O N N E C T

Are both Range & Moving Range – Modulus in nature ?
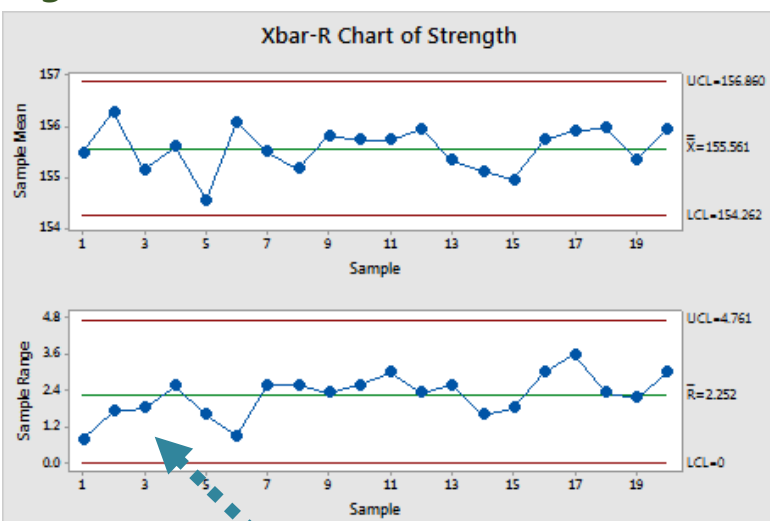
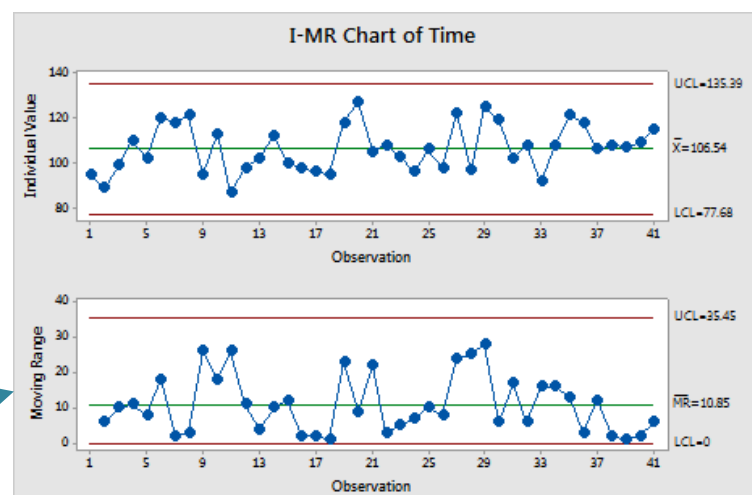**Mr. Karthik, RANE (Madras), MM Nagar plant, Chennai**

AVM's response

Yes !

Both Range [R] & Moving Range [MR] are Modulus in nature ! Both have no signs as +ve or –ve !

Xbar-R Chart of Strength

I-MR Chart of Time

R

MR

Mirror Image

Feedback during our assignments !

Sri Padhmam Consultancy & Training

4.7 ★★★★⯪ (870)

Training centre in Chennai, Tamil Nadu · Open
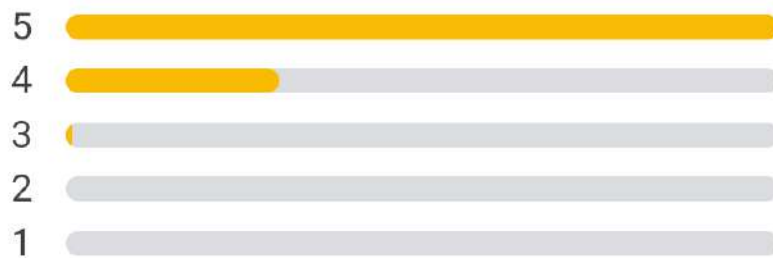
🔊 Hear about this place

UPDATES　　SERVICES　　**REVIEWS**　　PHOTOS　　ABOUT

Reviews from the web

4.7/5　Justdial · 745 votes

Google review summary

5	▬▬▬▬▬▬▬▬
4	▬▬▬
3	▪
2	
1	

4.7
★★★★⯪
(870)

Six sigma

Statistical
tools &
techniques

WHEELS INDIA LIMITED
Pune

- Thank you very much for the course !
- I enjoyed every minute of the interaction !
- Your teaching was marvelous ! The sense of humor, your positivity and encouraging skills brightened all the sessions !
- Really you had spent more time in teaching and explaining to us !
- Thanks again, sir !

Santhosh Kumar Desai,
Wheels India (TVS),
Pune

Thought on "Future ready"

Energy with in us !!!
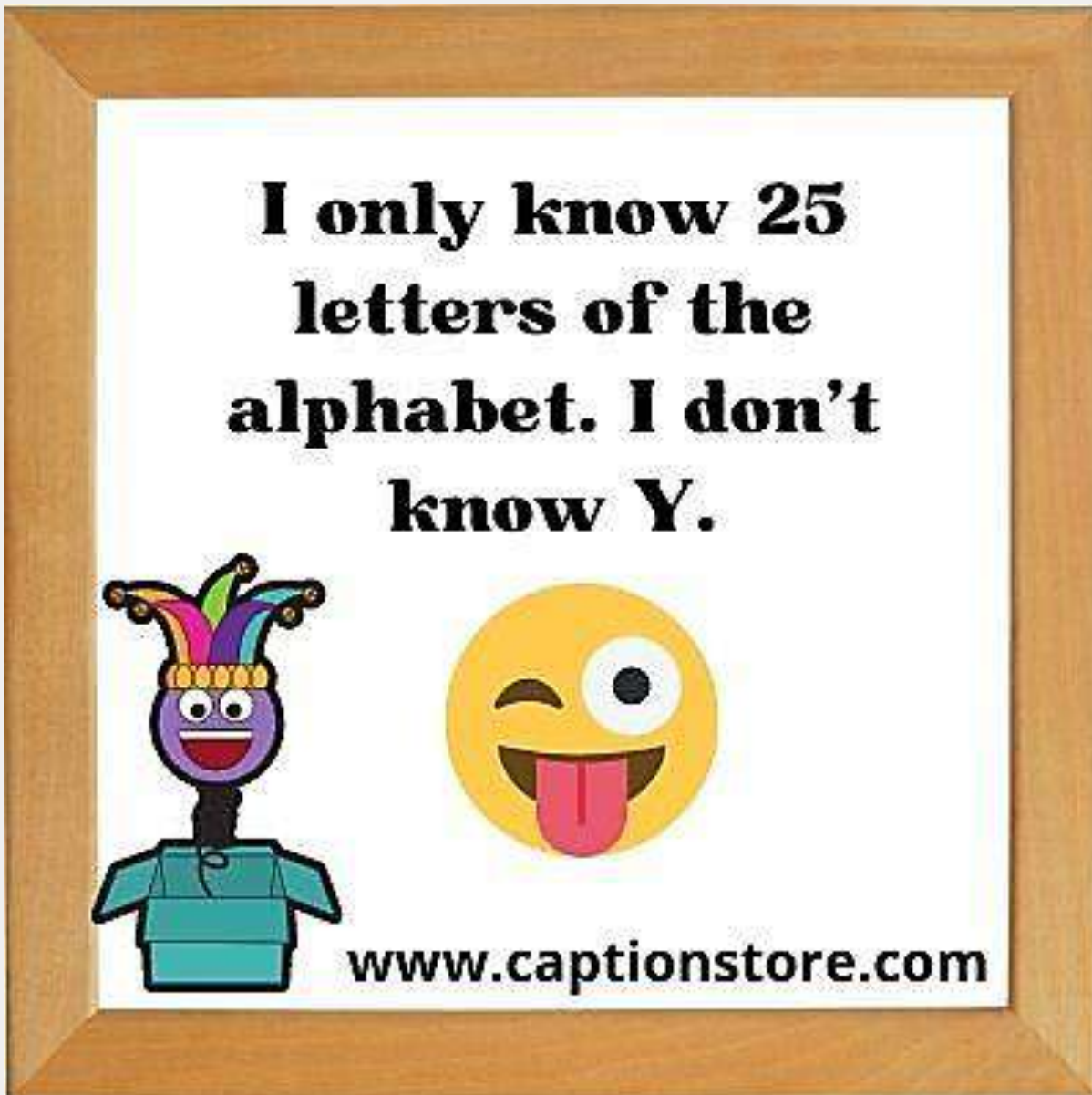
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Formula For Success

1. Consistency
2. Discipline
3. Hard Work
4. Self Belief
5. Patience
6. Persistence

Lighter side

Humour in & around !!!

A reconnection to your playful side !

I only know 25 letters of the alphabet. I don't know Y.
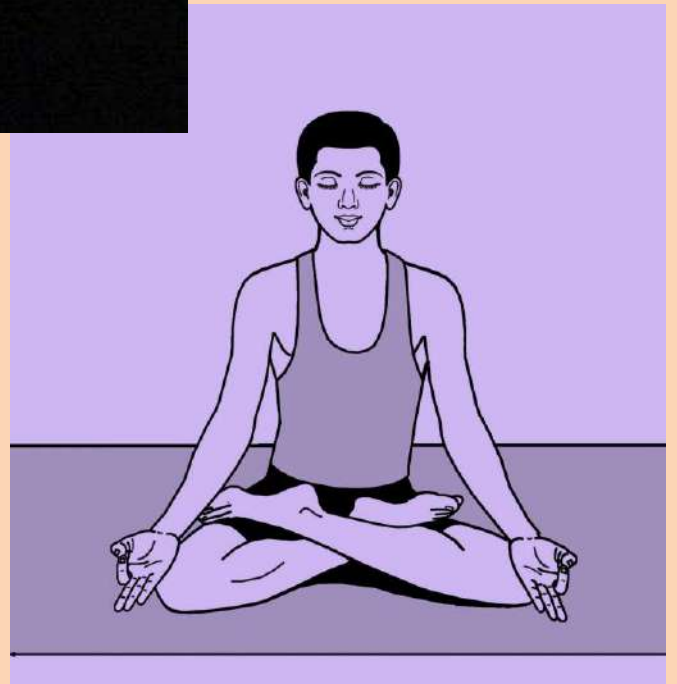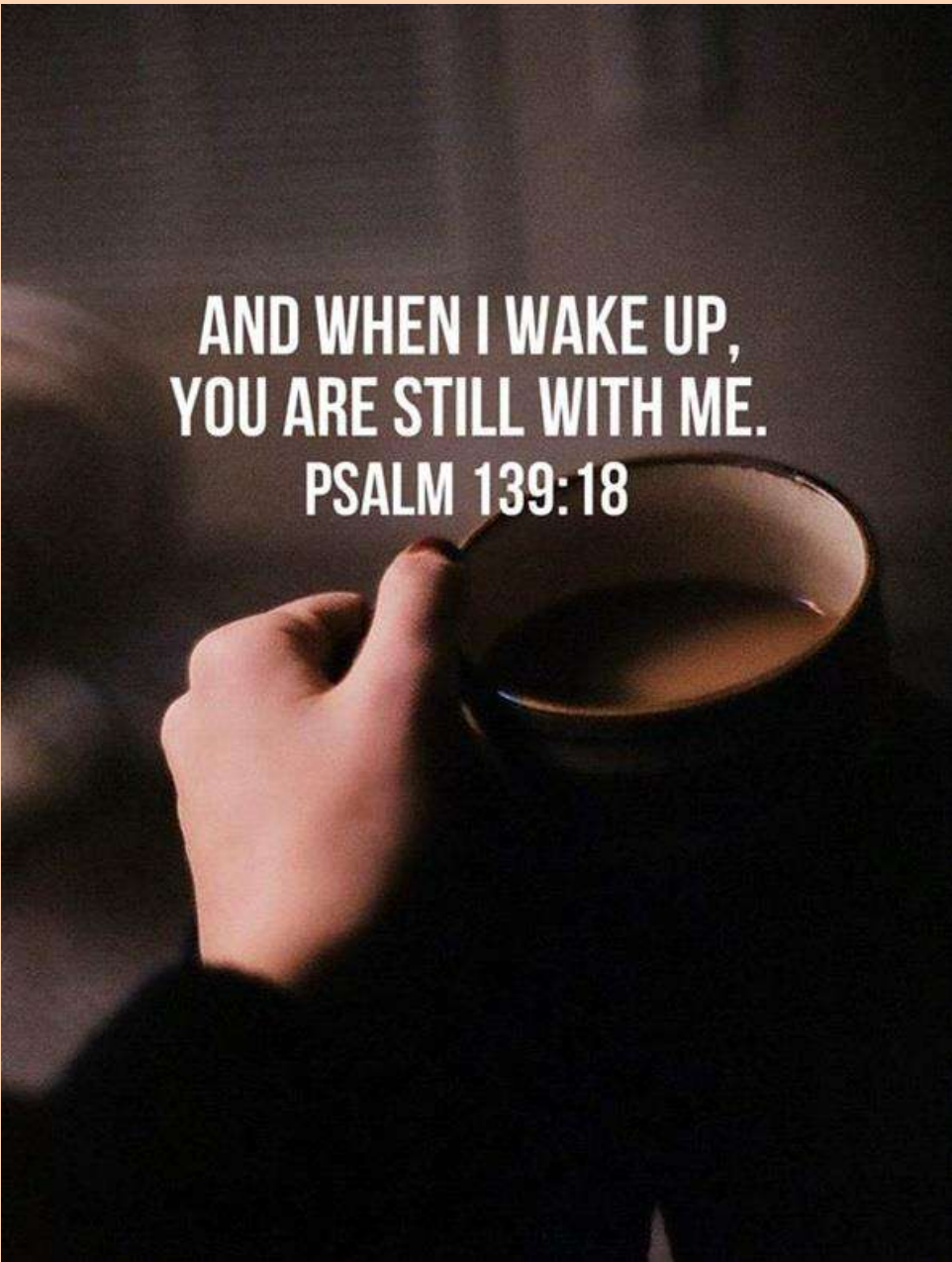
www.captionstore.com

Lighter side !!!

People quality through spirituality !

AND WHEN I WAKE UP,
YOU ARE STILL WITH ME.
PSALM 139:18

People quality through

Spirituality !

Test your Knowledge

Test your knowledge :

QMS

Sri Padhmam Consultancy & Training

IATF 16949 : Internal auditing

Phase 1

Template to try

1. IATF 16949 requirements are specified under 10 main clauses in the standard
- True
- False
- I'm not sure

2. An organization, which is <u>not</u> producing any components for the Automotive application can also get certified on IATF 16949
- True
- False
- I'm not sure

3. An organization, which is not certified for ISO 9001, can also supply for an OEM (Automobile OEM)
- True
- False
- I'm not sure

4. An Automobile OEM (E.g. M&M) can get certified for IATF 16949
- True
- False
- I'm not sure

5. 'Scope' means boundary
- True
- False
- I'm not sure

6. Generally, Risk-based thinking is performed through various FMEAs
- True
- False
- I'm not sure

7. An organization, who are not responsible for the <u>Product</u> design will also use the Design FMEAs
- True
- False
- I'm not sure

8. An organization, who are responsible only for the Product design of automotive parts, can get certified for IATF 16949
- True
- False
- I'm not sure

9. The problem-solving methodology specified in the IATF 16949 standard is Global 8D PSP
- True
- False
- I'm not sure

10. SPC related requirements are covered in the Standard on Clause 9.0
- True
- False
- I'm not sure

Key note : If a learner gets at least 7 right answers out of 10, the Skill set shall be treated as good

Our views will be shared in the next month
Share & Care

A virtual program for you, soon !

IATF 16949 : 2016
Automotive Quality Management System
(A QMS)

QMS

Internal Auditor program

'A sharp mind is not enough.
You must produce results!'

- ❑ 10 + case exercises

- ❑ Understanding the Standards well

- ❑ 20 + situations to analyse

- ❑ NCR management : A Deep dive

- ❑ Implementable model

- ❑ Pre/ post assessments

- ❑ Final qualification test

A Certification program

A V Manivannan
Principal Consultant & Trainer

Free download : November 2022

Auditing the Automotive Core tools

As per IATF 16949 : 2016

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