



| S.No | Control Type | <u>Prevention or Detection</u> (Your view) |
|------|--|--|
| 1 | First – off approval (FoA Inspection) | |
| 2 | Standard Operating Procedure (SOP) | |
| 3 | Fire wall inspection | |
| 4 | Poka-Yoke Controls | |
| 5 | SPC – Control Charts | |
| 6 | Random push strength verification (DT) | |

For Answers





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|---|--|---|-------------|-------------|--------------|
| | | 1 month | 2 months | 6 months | 18 months |
| 1 | Control Plan methodology <i>as per IATF 16949:2016</i> | 11,000 | 15,000 | 20,000 | 30,000 |
| 2 | QMS ISO 9001:2015 Stage 1 <i>(a base for IATF 16949:2016)</i> | 12,000 | 17,000 | 23,000 | 32,000 |
| 3 | Analytical Tools for Improvements Stage 1 <i>(7QC & New 7QC Tools)</i> | 13,000 | 19,000 | 25,000 | 35,000 |
| 4 | Analytical Tools for Improvements Stage 2 <i>(7QC & New 7QC Tools)</i> | 15,000 | 22,000 | 27,000 | 37,000 |